



**Intelligence
beyond
vision**

MAXGE ELECTRIC



www.maxge.com

Intelligent Moulded Case Circuit Breaker



Integrated
test function



Life span



Measurement



Compatibility



Communication



Safety above
standards



Communication
onboard

TECHNICAL INSTRUCTIONS

MAXGE ELECTRIC TECHNOLOGY CO.,LTD.



BASIC ELEMENTS OF AN ELECTRONIC MCCB

■ Electronic circuit breakers have the same purpose as normal thermal-magnetic protections, and the difference lies in how they accomplish their function. There are three basic elements:

- ① Current transformers (CT) are used to measure line current in the circuit being protected. A separate CT is provided for each phase in the circuit.
- ② A microprocessor compares the measured current with the required trip response. The current magnitude determines if the unit must trip or not, as well as the time delay required.
- ③ A trip coil is controlled by the microprocessor. If the current falls above the threshold for tripping the breaker, and the corresponding time delay has passed, the microprocessor sends an instruction for the trip coil to disconnect the breaker.

In simple terms, the CT measures the current, the microprocessor analyses it, and the trip coil opens the circuit if instructed by the microprocessor. The main advantage of an electronic trip circuit breaker is that response can be configured with high precision. Conventional thermal-magnetic breakers have internal physical components that cannot be adjusted, while the operating parameters of a microprocessor can be reprogrammed at any time. If you need to change the load, you can simply reconfigure an electronic breaker, but a conventional breaker will probably need a replacement. Another advantage of electronic trip circuit breakers is integration with monitoring and data logging systems. A normal breaker keeps no record of current values and faults, but an electronic breaker can be connected to a database or monitoring system. If a fault occurs, the system can send an automatic notification to the maintenance department. Electronic breakers with CTs are exclusive for AC circuit protection.

1.OUTLINE

Intelligent moulded case controller is the core control component of intelligent molded case circuit breaker. It is suitable for low-voltage distribution lines with AC 50/60Hz and rated working current of 160A~800A, so that the line and power supply equipment are protected from overload and short circuit. It has overload long delay, short circuit short delay, short circuit instantaneous, pre-alarm & ground fault function.

2.MODEL NO AND CLASSIFICATION

■ 2.1 Model and meaning



Knob type

LCD type

Product Code	SGM1E	SGM3E	SGM6E
Frame size	100A	160A,250A	400A,630A,800A,1250A
Rated current	16A–1250A		
Number of poles	3P,4P		
Function	OVERLOAD & SHORT CIRCUIT		

Product Code	iSGM6E
Frame size	400A,630A,800A
Rated current	100–800A
Number of poles	3P,4P
Function	OVERLOAD & SHORT CIRCUIT

■ 2.2 Product function introduction

PRODUCT FUNCTION TABLE

Model No	Knob type	LCD type
Protective function	<input checked="" type="checkbox"/> overload pre-alarm <input checked="" type="checkbox"/> overload long delay <input checked="" type="checkbox"/> short circuit short delay <input checked="" type="checkbox"/> short circuit instantaneous <input checked="" type="checkbox"/> ground fault (for 4P)	<input checked="" type="checkbox"/> overload pre-alarm <input checked="" type="checkbox"/> overload long delay <input checked="" type="checkbox"/> short circuit short delay <input checked="" type="checkbox"/> short circuit instantaneous <input checked="" type="checkbox"/> ground fault (for 4P)
Auxiliary performance	<input checked="" type="checkbox"/> test function (hardware) <input checked="" type="checkbox"/> Pre-trip alarm (for 3P) <input checked="" type="checkbox"/> Communication interface through RS485, MODBUS-RTU protocol	<input checked="" type="checkbox"/> test function (hardware) <input checked="" type="checkbox"/> Pre-trip alarm (for 3P) <input checked="" type="checkbox"/> Phase current indication <input checked="" type="checkbox"/> Recording of Overload & SC current <input checked="" type="checkbox"/> Communication interface through RS485, MODBUS-RTU protocol

■ 2.3 400A/630A/800A Electronic MCCB with LCD display

Electronic LCD MCCB has the different features like protection & metering communication interface & ground fault detection. In 4P the protection features long delay time , short time pickup, instantaneous fault & pre-trip alarm. The user interface is provided with operating keys and LCD display. The communication interface allows the end user to adjust all settings from a remote terminal. The different parameters are stored in non-volatile memory.

FEATURES :

- ① RS485 interface, MODBUS-RTU protocol
 - ② With MODBUS module equipped, customers can choose options as below,
- A. Remote signal: Switching ON/OFF, tripping, alarm & malfunctional signal indication.
- B. Remote control: Switching ON/OFF, reset.
- C. Remote Test: 3-phase current & N-pole current.
- ③ Tripping unit memory recording function.

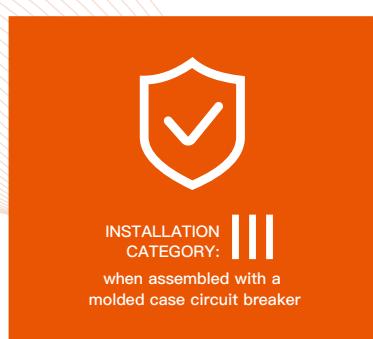
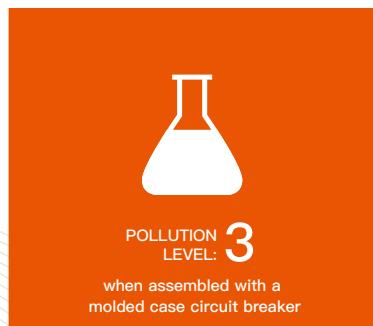
3.TECHNICAL PERFORMANCE

■ 3.1 Applicable environment



WORKING TEMPERATURE:

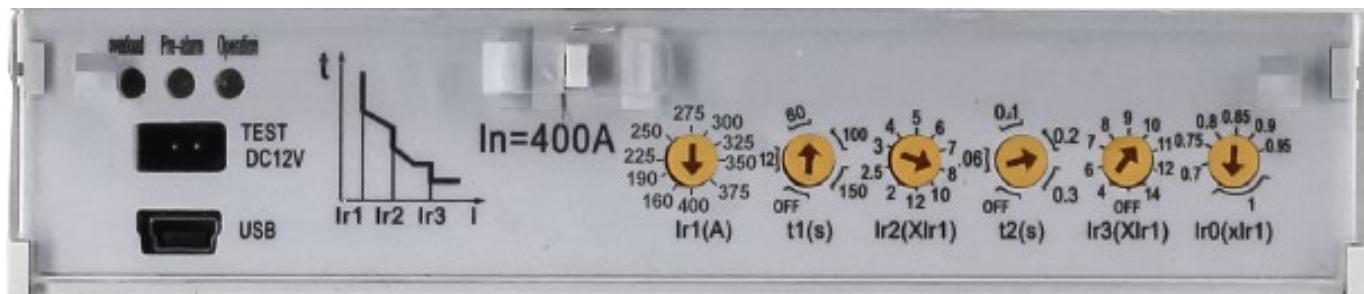
-10°C ~ +55°C (The average value within 24 h does not exceed + 35 °C)



4. OPERATING INSTRUCTIONS

■ 4.1 Button type product operation instructions

The controller uses a knob to set the protection parameters.

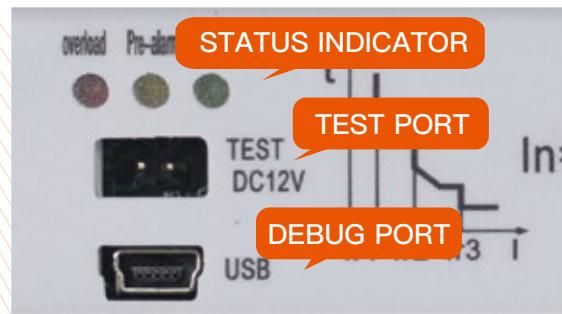


Note: The screwdriver used should be a small flat head screwdriver.

Do not stay in the middle of the two scale values when you move;

■ 4.2 LCD type Product Operation Instructions

The controller uses the LCD plus button to set the protection parameters.



Button	Edit status	Non-editing state
Back	Cancel current edit	Return to the previous menu
Up	Increase current editing parameters	Scroll up menu
Down	Reduce current editing parameters	Scroll down menu
Ok	Protect current parameters	Go to the next level menu

■ 4.3 Operation interface

Run State

▼ Press ok button

MAIN MENU
⇒ PROTECT SETTING
FAULT MESSAGE
COMM. SETTING

▼ Press Enter button

PROTECT SETTING
IR = 400A
TR = 12SI
SD= 2400A

▼ Press Down button

MAIN MENU
PROTECT SETTING
⇒ FAULT MESSAGE
COMM. SETTING

▼ Press Enter button

FAULT MESSAGE
TYPE: OVERLOAD
VALUE: 800A L1
TIME: 12S

▼ Press Down button

MAIN MENU
PROTECT SETTING
FAULT MESSAGE
⇒ COMM. SETTING

▼ Press Enter button

COMM. SETTING
ADDRESS 3
BAUDRATE 9600
CHECKBIT NULL

▼ Press Down button

MAIN MENU
FAULT MESSAGE
COMM. SETTING
⇒ PRODUCT INFO.

▼ Press Enter button

PRODUCT INFO.
FRAME 400A
IN = 400A

▼ Press Down button

MAIN MENU
COMM. SETTING
PRODUCT INFO.
⇒ MESURE ADJUST

▼ Press Enter button

MESURE ADJUST
IA: 400A 1024
IB: 400A 1024
IC: 400A 1024

▼ Press Down button

MAIN MENU
PRODUCT INFO.
MESURE ADJUST
⇒ FACTORY SETTING

▼ Press Enter button

FACTORY SETTING
REPAIR ON
IN 400A/400A
POLE 3P

5.KNOB TYPE(SGM3E)



Frame size	100A		160A		250A		400A								
Model	SGM1E-160		SGM3E-160		SGM3E-250		SGM6E-400								
Rated current In(A)	32,63,100		32,63,160		250		250		400						
Number of poles	3 , 4		3 , 4		3 , 4		3 , 4		3 , 4						
Standard	IEC60947-2														
Reference temperature	40°C/55°C														
Rated Operational Voltage(V AC)	380 / 400 / 415														
Rated insulation voltage Ui(V AC)	800		800		800		1000		1000						
Rated impulse withstand voltage Uimp(kV)	8														
Breaking capacity level	M	H	M	H	M	H	M	H	M						
Rated ultimate short-circuit breaking capacity Icu(kA)	50	80	50	80	50	85	50	85	85						
Rated service short-circuit breaking capacity Ics(kA)	35	50	35	50	35	50	35	50	60						
Mechanical Endurance Electrical Endurance	8500 1500		8500 1500		7000 1000		7000 1000		4000 1000						
Dimensions mm (L x W x H) 3P	92x150x92		92x150x92		107x165x90		107x165x90		150x257x109						
Dimensions mm (L x W x H) 4P	122x150x92		122x150x92		142x165x90		142x165x90		198x257x109						

5.KNOB TYPE(SGM3E)

Frame size	630A						800A				1250A									
Model	SGM6E-630						SGM6E-800				SGM1E-1250									
Rated current In(A)	250		400		630		630		800		1250									
Number of poles	3 , 4		3 , 4		3 , 4		3 , 4		3 , 4		3									
Standard	IEC60947-2																			
Reference temperature	40°C/55°C																			
Rated Operational Voltage(V AC)	380 / 400 / 415																			
Rated insulation voltage Ui(V AC)	1000		1000			1000			800											
Rated impulse withstand voltage Uimp(kv)	8																			
Breaking capacity level	M	H	M	H	M	H	M	H	M	H	M									
Rated ultimate short-circuit breaking capacity Icu(kA)	50	80	85	100	85	100	85	100	85	100	85									
Rated service short-circuit breaking capacity Ics(kA)	35	50	60	75	60	75	60	75	60	75	50									
Mechanical Endurance Electrical Endurance	7000 1000		4000 1000		4000 1000		4000 1000		2500 500		2500 500									
Dimensions mm (L x W x H) 3P	107x165x90		150x257x109		150x257x109		150x257x109		210x280x117		341x211x139									
Dimensions mm (L x W x H) 4P	142x165x90		198x257x109		198x257x109		198x257x109		280x280x117											

5.KNOB TYPE



SETTING PARAMETERS:

Frame size	100A	160A	250A	400A	
Rated current In(A)	32,63,100	32,63,160	250	250	400
Ir (A) = Long delay current setting	For 32A: 16–20–25–32 For 63A: 32–36–40–45 50–55–60–63 For 100A: 63–65–70 75–80–85 90–95–100	63–80–90–100 110–120–130–140 150–160A	100–120–140–160 175–190–210–215 225–250A	100–112–125–140 150–160–180–200 225–250A	160–190–225–250 275–300–325–350 375–400A
tr (S) = Long delay time	12–60–100–150 sec + OFF	12–60–100–150 sec + OFF	12–60–100–150 sec + OFF	12–60–100–150 sec + OFF	12–60–100–150 sec + OFF
Isd (A) = Short circuit protection of low level faults.	2–2.5–3–4–5 6–7–8–10–12 x Ir(A)	2–2.5–3–4–5 6–7–8–10–12 x Ir(A)	2–2.5–3–4–5 6–7–8–10–12 x Ir(A)	2–2.5–3–4–5 6–7–8–10–12 x Ir(A)	2–2.5–3–4–5 6–7–8–10–12 x Ir(A)
tsd (S) = short time	0.06–0.1–0.2 0.3–0.4–0.5–1.0 sec + OFF	0.06–0.1–0.2 0.3–0.4–0.5–1.0 sec + OFF	0.06–0.1–0.2 0.3–0.4–0.5–1.0 sec + OFF	0.06–0.1–0.2 0.3–0.4–0.5–1.0 sec + OFF	0.06–0.1–0.2 0.3 sec + OFF
li(A) = Short circuit protection of high level faults (analogous to the instantaneous magnetic trip of a thermal/magnetic breaker)	4–6–7–8–9 10–11–12–14 x Ir(A) + OFF	4–6–7–8–9 10–11–12–14 x Ir(A) + OFF	4–6–7–8–9 10–11–12–14 x Ir(A) + OFF	4–5–6–7–8–9 10–11–12 x Ir(A) + OFF	4–5–6–7–8–9 10–11–12 x Ir(A) + OFF
Ip(A) = Pre trip alarm setting multiple	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x Ir(A)	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x Ir(A)	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x Ir(A)	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x Ir(A)	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x Ir(A)
For 4P Ig(A)= Ground fault pickup current	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x In+ OFF	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x In+ OFF	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x In+ OFF	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x In+ OFF	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x In+ OFF
For 4P tg (S) = Ground fault pickup time	Fixed for 0.4sec	Fixed for 0.4sec	Fixed for 0.4sec	Fixed for 0.4sec	Fixed for 0.4sec

5.KNOB TYPE



SETTING PARAMETERS:

Frame size	630A			800A		1250A
Rated current In(A)	250	400	630	630	800	1250
Ir (A) = Long delay current setting	100–112–125 140–150–160 180–200–225 250A	160–190–225 250–275–300 325–350–375 400A	252–300–350 400–435–475 515–550–595 630A	252–300–350 400–435–475 515–550–595 630A	320–435–550 630–660–690 715–745–770 800A	800–850–900 950–1000–1050 1100–1250A
tr (S) = Long delay time	12–60–100–150 sec + OFF	12–60–100–150 sec + OFF				
Isd (A) = Short circuit protection of low level faults.	2–2.5–3–4–5 6–7–8–10–12 x lr1(A)	2–2.5–3–4–5 6–7–8–10–12 x lr1(A)				
tsd (S) = short time	0.06–0.1–0.2 0.3–0.4–0.5–1.0 sec + OFF	0.06–0.1–0.2 0.3 sec + OFF				
li(A) = Short circuit protection of high level faults (analogous to the instantaneous magnetic trip of a thermal/magnetic breaker)	4–6–7–8–9 10–11–12–14 x lr(A) + OFF	4–5–6–7–8–9 10–11–12 x lr(A) + OFF	4–5–6–7–8–9 10–11–12 x lr(A) + OFF			
Ip(A) = Pre trip alarm setting multiple	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x lr(A)	0.7–0.75–0.8–0.85–0.9–0.95–1.0 x lr(A)				
For 4P lg(A)= Ground fault pickup current	0.2–0.3–0.4–0.5–0.6–0.7–0.8–0.9–1.0 x ln+ OFF					
For 4P tg (S) = Ground fault pickup time	Fixed for 0. 4sec					

6.ELECTRONIC (LCD TYPE)



SETTING PARAMETERS:

Frame size	400A		630A		800A	
Model	iSGM6E-400		iSGM6E-630		iSGM6E-800	
Number of poles	3 , 4		3 , 4		3 , 4	
Standard			IEC60947-2			
Reference temperature			40°C/55°C			
Rated Operational Voltage(V AC)			380 / 400 / 415			
Rated insulation voltage Ui(V AC)			1000			
Rated impulse withstand voltage Uimp(kV)			8			
Breaking capacity level	M	H	M	H	M	H
Rated ultimate short-circuit breaking capacity Icu(kA)	85	100	85	100	85	100
Rated service short-circuit breaking capacity Ics(kA)	60	75	60	75	60	75
Mechanical Endurance Electrical Endurance	4000 1000		4000 1000		2500 500	
Dimensions mm (L x W x H) 3P	150x257x109		150x257x109		21x280x117	
Dimensions mm (L x W x H) 4P	198x257x109		198x257x109		280x280x117	



SETTING PARAMETERS:

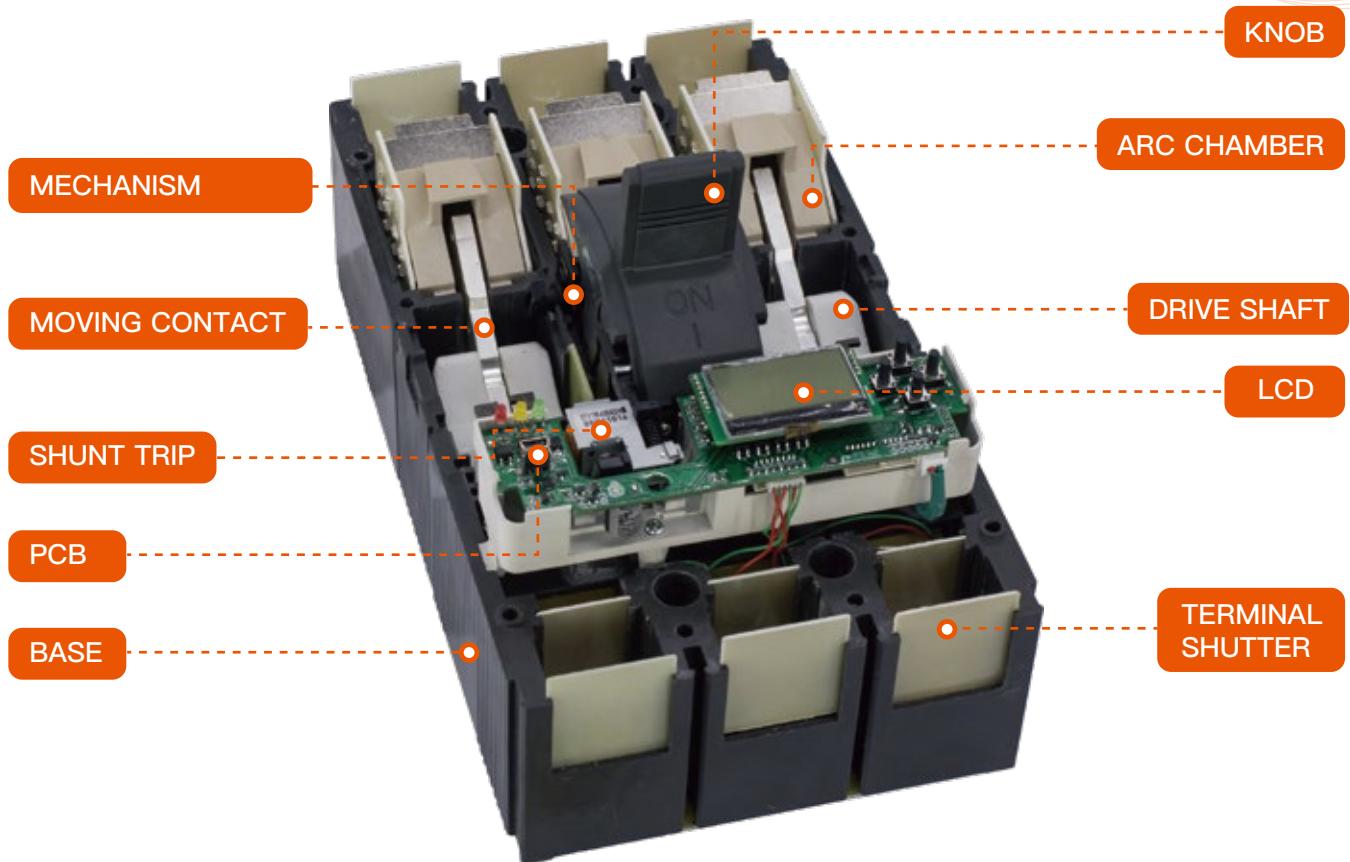
Frame size	400A		630A		
Rated current In(A)	250	400	250	400	630
Ir (A) = Long delay current setting	100–250A with increment by 1A	252–630A in steps of 1A	100–250A with increment by 1A	252–630A in steps of 1A	320–800A in steps of 1A
tr (S) = Long delay time	12–150 sec with increment by 1 sec + OFF	12–150 sec in steps of 1 sec + OFF	12–150 sec with increment by 1 sec + OFF	12–150 sec in steps of 1 sec + OFF	12–150 sec in steps of 1 sec + OFF
Isd (A) = Short circuit protection of low level faults.	200–3000A with increment by 1A	500–7560A in steps of 1A	200–3000A with increment by 1A	500–7560A in steps of 1A	650–9600A in steps of 1A
tsd (S) = short time	0.06–1sec with increment by 0.02 sec + OFF	0.06–1sec in steps of 0.02 sec + OFF	0.06–1sec with increment by 0.02 sec + OFF	0.06–1sec in steps of 0.02 sec + OFF	0.06–1sec in steps of 0.02 sec + OFF
li(A) = Short circuit protection of high level faults (analogous to the instantaneous magnetic trip of a thermal/magnetic breaker)	400–3500A with increment by 1A + OFF	1000– 8820A in steps of 1A + OFF	400–3500A with increment by 1A + OFF	1000– 8820A in steps of 1A + OFF	1300– 9600A in steps of 1A + OFF
Ip(A) = Pre trip alarm setting multiple	70–250A with increment by 1A	175–630A in steps of 1A	70–250A with increment by 1A	175–630A in steps of 1A	228–800A in steps of 1A
For 4P Ig(A)= Ground fault pickup current	50–250A with increment by 1A + OFF	126–630A in steps of 1A + OFF	50–250A with increment by 1A + OFF	126–630A in steps of 1A + OFF	160–800A in steps of 2A + OFF
For 4P tg (S) = Ground fault pickup time	0.4s	0.4s	0.4s	0.4s	0.4s



SETTING PARAMETERS:

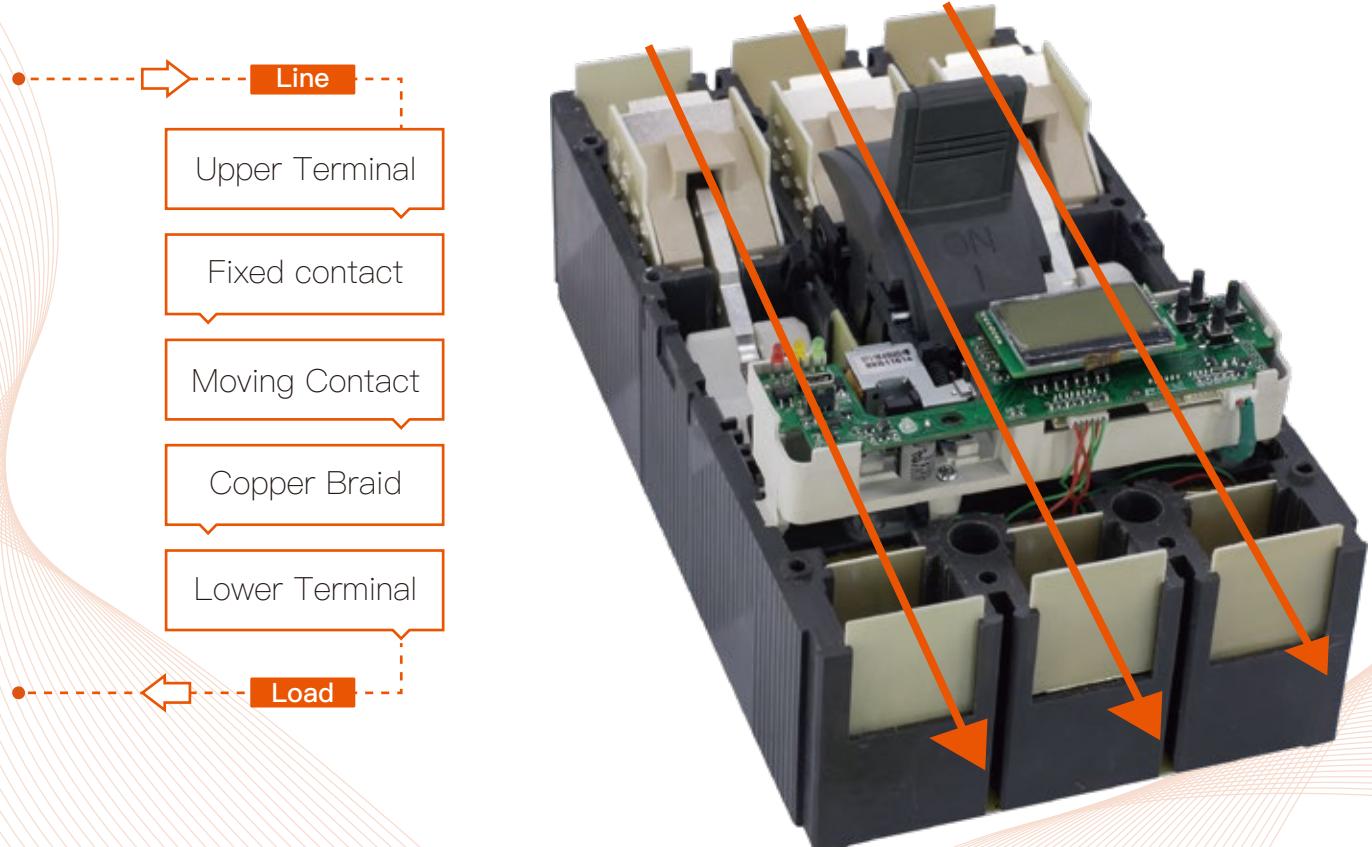
Frame size	800A	
Rated current I_n (A)	630	800
I_r (A) = Long delay current setting	320–800A in steps of 1A	320–800A in steps of 1A
t_r (S) = Long delay time	12–150 sec in steps of 1 sec + OFF	12–150 sec in steps of 1 sec + OFF
I_{sd} (A) = Short circuit protection of low level faults.	650–9600A in steps of 1A	650–9600A in steps of 1A
t_{sd} (S) = short time	0.06–1sec in steps of 0.02 sec + OFF	0.06–1sec in steps of 0.02 sec + OFF
I_i (A) = Short circuit protection of high level faults (analogous to the instantaneous magnetic trip of a thermal/magnetic breaker)	1300– 9600A in steps of 1A + OFF	1300– 9600A in steps of 1A + OFF
I_p (A) = Pre trip alarm setting multiple	228–800A in steps of 1A	228–800A in steps of 1A
For 4P I_g (A)= Ground fault pickup current	160–800A in steps of 2A + OFF	160–800A in steps of 2A + OFF
For 4P t_g (S) = Ground fault pickup time	0.4s	0.4s

7. MCCB INTERNAL PARTS



7.1 MCCB Current Path

The current carrying path is optimally designed to achieve low watt loss.

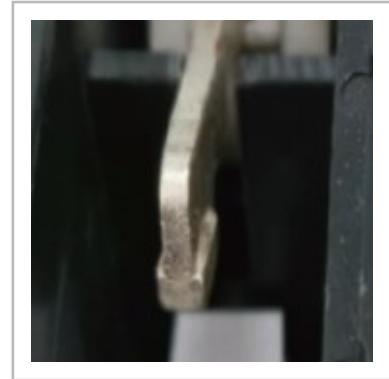


8.FEATURES AND BENIFITS



Fixed Contact
Silver Tungsten Carbide
AgWC12C3
Anti weld contact tips

Moving Contact
Silver Tungsten
AgW50
Anti weld contact tips



- Highest Electrical Life
- Maximum Safety against Contact welding
- Low contact resistance.

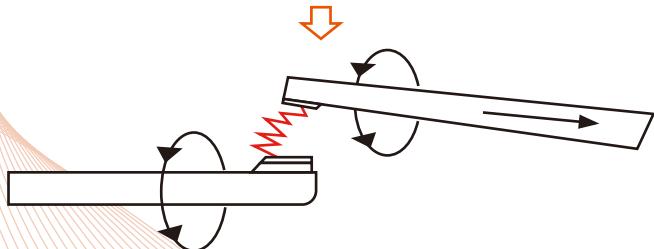


U type Fixed Contact

MCCB with U type fixed contact helps to reverse the direction of current and form reverse magnetic force to push the moving contact quickly during down stream fault.

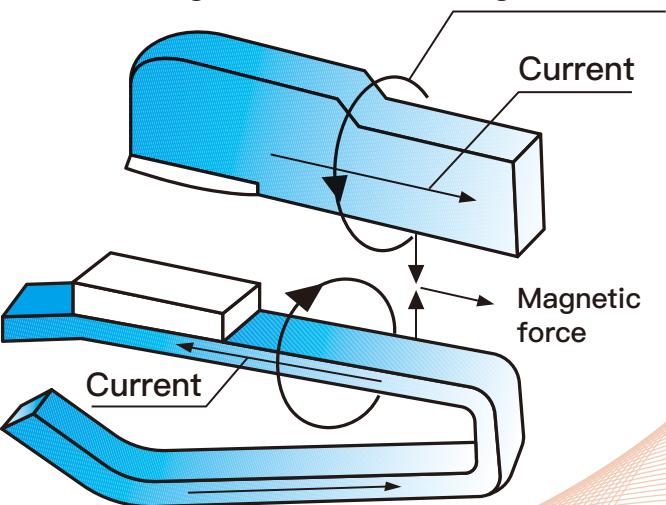
MCCB without U shape FC have slow contact opening velocity

MCCB WITHOUT U SHAPE FC



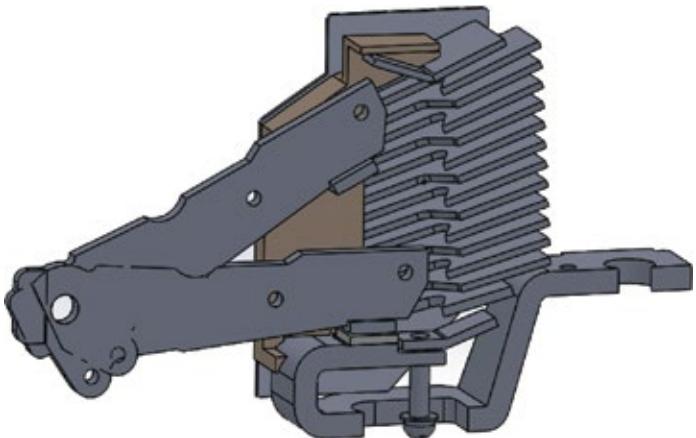
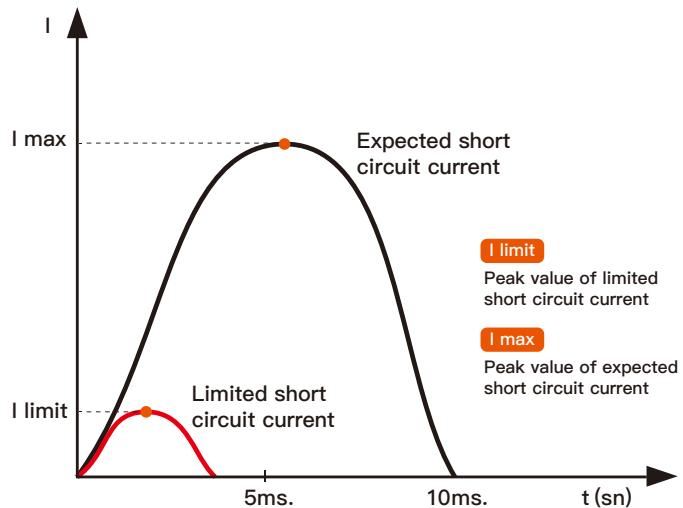
Moving contact

Magnetic area



MCCB WITH U SHAPE FC

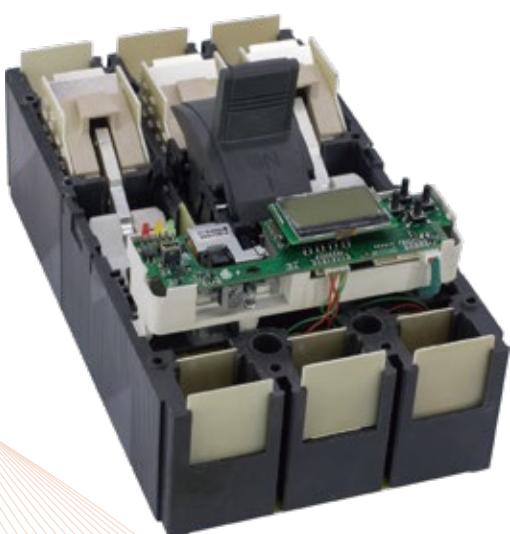
■ 8.1 Current Limiting Charateristic



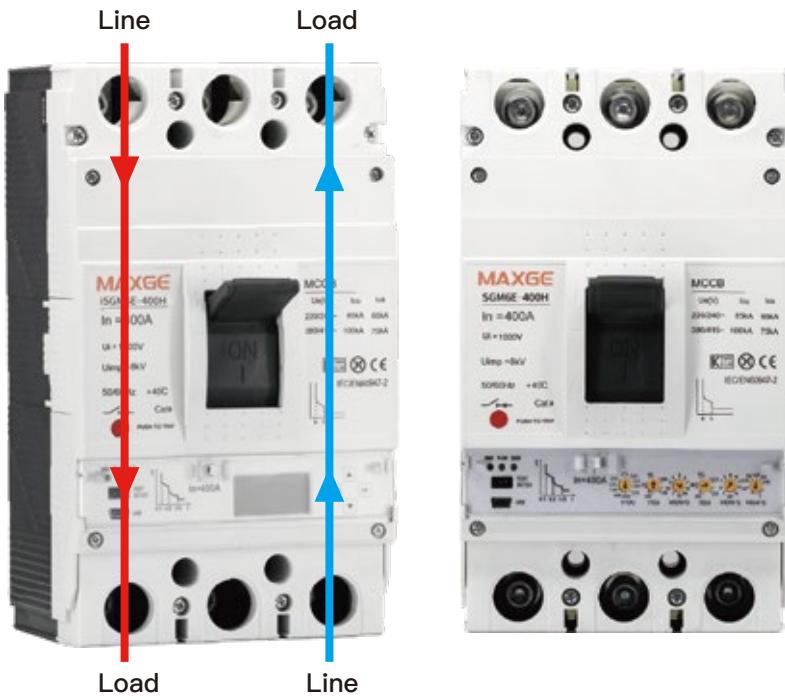
The unique speed contact system with current limiting feature accelerates the opening of contacts during short circuit, resulting in very low let through energy.

■ Arc chamber

- High breaking capacity is achieved through efficient and faster arc quenching.
- Reduction of safety parameter to nearly zero (no or very few ionized gas goes outside the arc chamber)
- Increases life of installation and equipment.

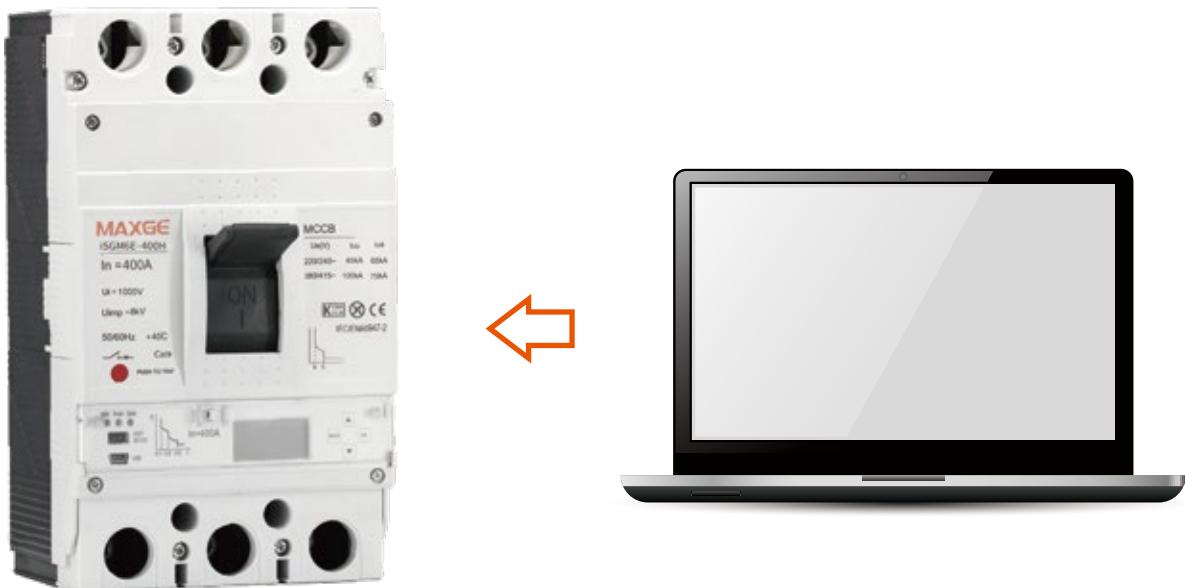


■ 8.2 Line Load Reversability



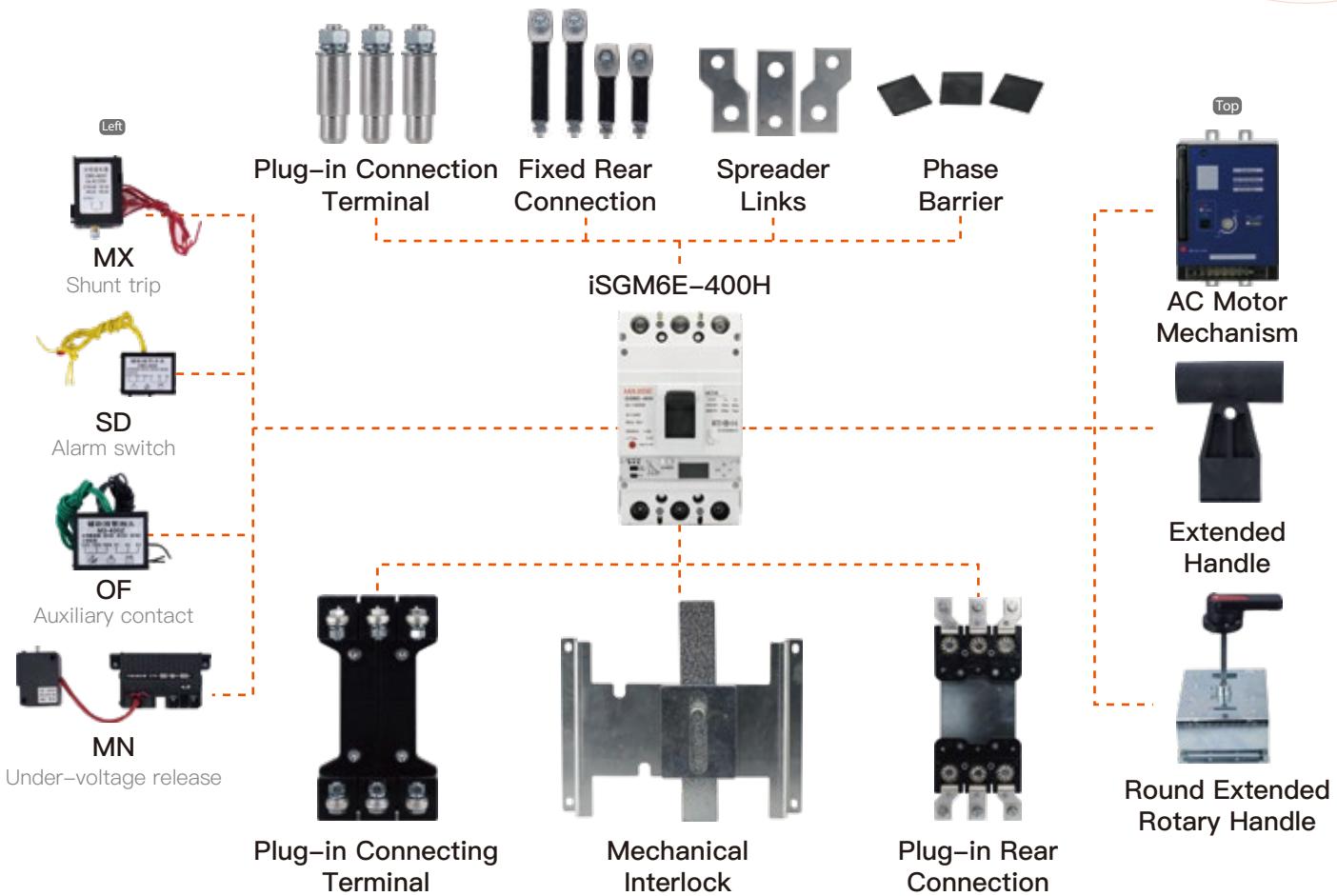
It is recommended to connect Line on top side to get short circuit performance Icu=75% Ics

■ 8.3 Electronic MCCB 400A ~ 800A



- ① Overload / Short circuit release through microprocessor based electronic circuit.
- ② User friendly LCD display.
- ③ Communication interface through, RS485, MODBUS-RTU protocol.
- ④ Accurate tripping.
- ⑤ R,Y,B phase current indicator.
- ⑥ Remote signaling & control for ON / OFF / TRIP / Reset.
- ⑦ Recording of Overload & SC current.
- ⑧ Pre trip alarm.
- ⑨ Ground fault detection

■ 8.4 Full range of Internal and External accessories



Internal accessories

- Shunt release.
- Undervoltage release.
- Auxillary contact.
- Trip alarm contact.

External accessories

- Extended rotary handle.
- AC motor mechanism
- Plug-In front connection.
- Plug-In rear connection.
- Mechanical interlock.
- Spreader terminal.
- Phase barrier.
- Extension handle

9.ACCESSORIES

	160A	250A	400A	630A	800A
Under Voltage Release (MN)	<input type="checkbox"/>				
Shunt trip Release (MX)	<input type="checkbox"/>				
Auxiliary contact (OF)	<input type="checkbox"/>				
Trip alarm contact (SD)	<input type="checkbox"/>				
AC Motor mechanism	<input type="checkbox"/>				
Extended rotary handle	<input type="checkbox"/>				
Spreader links	<input type="checkbox"/>				
Terminal cover	<input type="checkbox"/>				
Phase separator	<input checked="" type="checkbox"/>				
Plug in connection Front	<input type="checkbox"/>				
Plug in connection Rear	<input type="checkbox"/>				
Mechanism Interlock	<input type="checkbox"/>				
Extension handle	NA	NA	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Standard Upon request

INTERNAL MOUNTED ACCESSORIES

MCCB { SGM1E / SGM3E
3 pole { iSGM6E / SGM6E



OF (Auxiliary contact)



SD (Alarm switch)



MX (Shunt trip)



MN (Under-voltage release)

◆ Left mounting → Handle ← Right mounting □ SD ■ OF ○ MN ● MX △ SD+OF ▲ TWO SETS OF → Lead direction

Item	Accessories	160A	250A	400A	630A	800A
		3P	3P	3P	3P	3P
SGM1E	SD	■	■	■	■	■
SGM3E	MX	■	■	■	■	■
SGM6E	OF	■	■	■	■	■
iSGM6E	MN	○	○	○	○	○
	SD+OF	△	△	△	△	△
	TWO OF	▲	▲	▲	▲	▲
	MX,OF	■	■	■	■	■
	MX,SD	■	■	■	■	■
	MX,SD+OF	■	■	■	■	■
	MX,TWO OF	■	■	■	■	■
	MX,MN	—	—	—	—	—
	MN,MX	○	○	○	○	○
	MN,OF	○	○	○	○	○
	MN,SD	○	○	○	○	○
	MN,SD+OF	○	○	○	○	○
	MN,TWO OF	○	○	○	○	○
	OF,SD	■	■	■	■	■
	OF,MX	■	■	■	■	■
	OF,SD+OF	■	■	■	■	■
	OF,TWO OF	■	■	■	■	■
	OF,MN	—	—	—	—	—
	SD,OF	■	■	■	■	■
	SD,MX	■	■	■	■	■
	SD,SD+OF	■	■	■	■	■
	SD,TWO OF	■	■	■	■	■
	SD,MN	—	—	—	—	—
	SD+OF,OF	△	△	△	△	△
	SD+OF,SD	△	△	△	△	△
	SD+OF,MX	△	△	△	△	△
	SD+OF,TWO OF	△	△	△	△	△
	SD+OF,MN	—	—	—	—	—
	TWO OF,OF	▲	▲	▲	▲	▲
	TWO OF,SD	▲	▲	▲	▲	▲
	TWO OF,MX	▲	▲	▲	▲	▲
	TWO OF,SD+OF	▲	▲	▲	▲	▲
	TWO OF,MN	—	—	—	—	—



MCCB
4 pole { SGM1E / SGM3E
iSGM6E / SGM6E



OF (Auxiliary contact)



SD (Alarm switch)



MX (Shunt trip)



MN (Under-voltage release)

◆ Left mounting → Handle ← Right mounting □ SD ■ OF ○ MN ● MX △ SD+OF ▲ TWO SETS OF → Lead direction

Item	Accessories	160A	250A	400A	630A	800A
		4P	4P	4P	4P	4P
SGM1E	SD	→□□□←	→□□□←	→□□□←	→□□□←	→□□□←
SGM1E	MX	→●●●←	→●●●←	→●●●←	→●●●←	→●●●←
SGM1E	OF	→□□□■←	→□□□■←	→□□□■←	→□□□■←	→□□□■←
SGM1E	MN	→○○○←	→○○○←	→○○○←	→○○○←	→○○○←
SGM1E	SD+OF	→△△△←	→△△△←	→△△△←	→△△△←	→△△△←
SGM1E	TWO OF	→▲▲▲←	→▲▲▲←	→▲▲▲←	→▲▲▲←	→▲▲▲←
SGM1E	MX,OF	→●□□←	→●□□←	→●□□←	→●□□←	→●□□←
SGM1E	MX,SD	→●□□←	→●□□←	→●□□←	→●□□←	→●□□←
SGM1E	MX,SD+OF	→●□□←	→●□□←	→●□□←	→●□□←	→●□□←
SGM1E	MX,TWO OF	→●□▲←	→●□▲←	→●□▲←	→●□▲←	→●□▲←
SGM1E	MX,MN	—	—	→●○●←	→●○●←	→●○●←
SGM1E	MN,MX	→○○●←	→○○●←	→○○●←	→○○●←	→○○●←
SGM1E	MN,OF	→○○■←	→○○■←	→○○■←	→○○■←	→○○■←
SGM1E	MN,SD	→○○□←	→○○□←	→○○□←	→○○□←	→○○□←
SGM1E	MN,SD+OF	→○○□←	→○○□←	→○○□←	→○○□←	→○○□←
SGM1E	MN,TWO OF	→○○▲←	→○○▲←	→○○▲←	→○○▲←	→○○▲←
SGM1E	OF,SD	→■□□←	→■□□←	→■□□←	→■□□←	→■□□←
SGM1E	OF,MX	→■●●←	→■●●←	→■●●←	→■●●←	→■●●←
SGM1E	OF,SD+OF	→■□△←	→■□△←	→■□△←	→■□△←	→■□△←
SGM1E	OF,TWO OF	→■□▲←	→■□▲←	→■□▲←	→■□▲←	→■□▲←
SGM1E	OF,MN	—	—	→■○○←	→■○○←	→■○○←
SGM1E	SD,OF	→□□■←	→□□■←	→□□■←	→□□■←	→□□■←
SGM1E	SD,MX	→□□●←	→□□●←	→□□●←	→□□●←	→□□●←
SGM1E	SD,SD+OF	→□□△←	→□□△←	→□□△←	→□□△←	→□□△←
SGM1E	SD,TWO OF	→□□▲←	→□□▲←	→□□▲←	→□□▲←	→□□▲←
SGM1E	SD,MN	→□□○←	→□□○←	→□□○←	→□□○←	→□□○←
SGM1E	SD+OF,OF	→△△■←	→△△■←	→△△■←	→△△■←	→△△■←
SGM1E	SD+OF,SD	→△△□←	→△△□←	→△△□←	→△△□←	→△△□←
SGM1E	SD+OF,MX	→△△●←	→△△●←	→△△●←	→△△●←	→△△●←
SGM1E	SD+OF,TWO OF	→△△▲←	→△△▲←	→△△▲←	→△△▲←	→△△▲←
SGM1E	SD+OF,MN	—	—	→△○○←	→△○○←	→△○○←
SGM1E	TWO OF,OF	→▲▲■←	→▲▲■←	→▲▲■←	→▲▲■←	→▲▲■←
SGM1E	TWO OF,SD	→▲▲□←	→▲▲□←	→▲▲□←	→▲▲□←	→▲▲□←
SGM1E	TWO OF,MX	→▲▲●←	→▲▲●←	→▲▲●←	→▲▲●←	→▲▲●←
SGM1E	TWO OF,SD+OF	→▲▲△←	→▲▲△←	→▲▲△←	→▲▲△←	→▲▲△←
SGM1E	TWO OF,MN	→▲▲○←	→▲▲○←	→▲▲○←	→▲▲○←	→▲▲○←
iSGM6E	OF	→□□□←	→□□□←	→□□□←	→□□□←	→□□□←
iSGM6E	SD	→●●●←	→●●●←	→●●●←	→●●●←	→●●●←
iSGM6E	MX	→□□□■←	→□□□■←	→□□□■←	→□□□■←	→□□□■←
iSGM6E	MN	→○○○←	→○○○←	→○○○←	→○○○←	→○○○←
iSGM6E	SD+OF	→△△△←	→△△△←	→△△△←	→△△△←	→△△△←
iSGM6E	TWO SETS OF	→▲▲▲←	→▲▲▲←	→▲▲▲←	→▲▲▲←	→▲▲▲←
iSGM6E	Lead direction	→ L R1 R2 ←				
Note: R2 can be installed with OF,TWO OF		—	—	—	—	—

Intelligence beyond vision

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